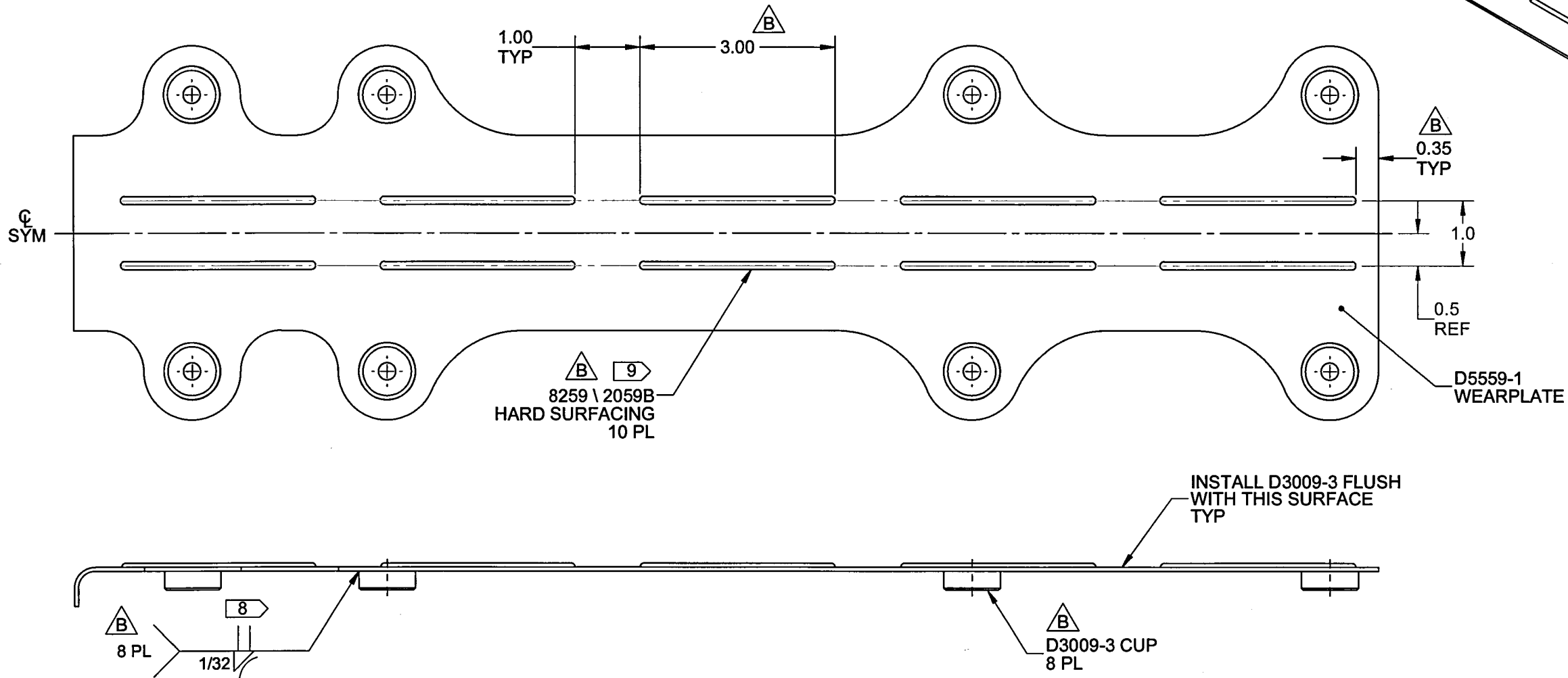


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5559-041	WEARPLATE
1	8	D3009-3	CUP
2	1	D5559-1	WEARPLATE

△B



D5559-041 WEARPLATE △B

NOTES:

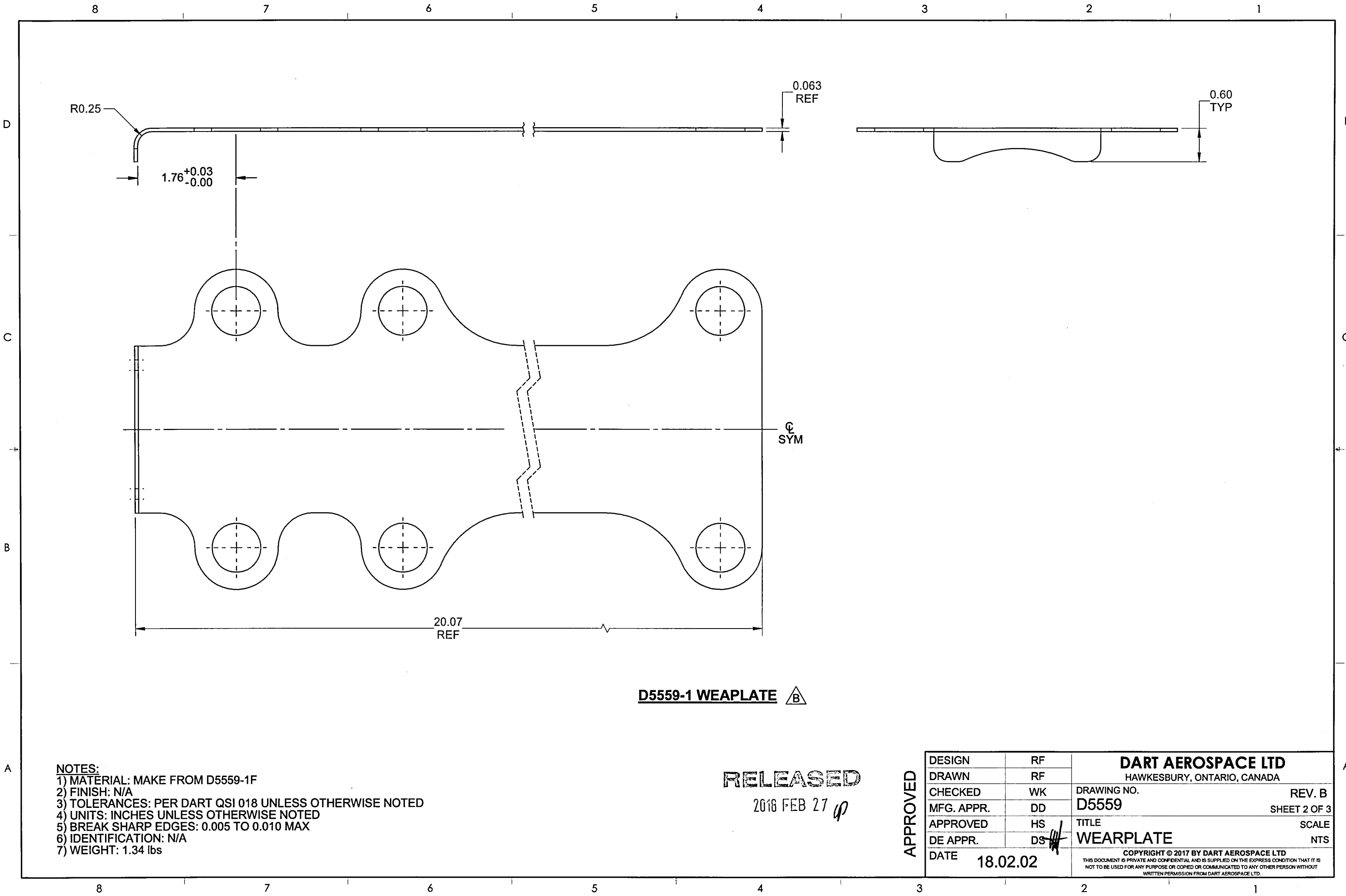
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 1.61 lbs
- 8) WELD PER DART QSI 004
- 9) APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

RELEASED

2018 FEB 27
EN 18-556

APPROVED

B	RE-DESIGN D5559-1/-041 TO ADD 2X D3009-3 CUPS	RF	18.02.02
A	NEW ISSUE	RF	17.09.05
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	WK	DRAWING NO.	REV. B
MFG. APPR.	DD	D5559	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
DATE	18.02.02	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D5559-1 WEAPLATE

NOTES:

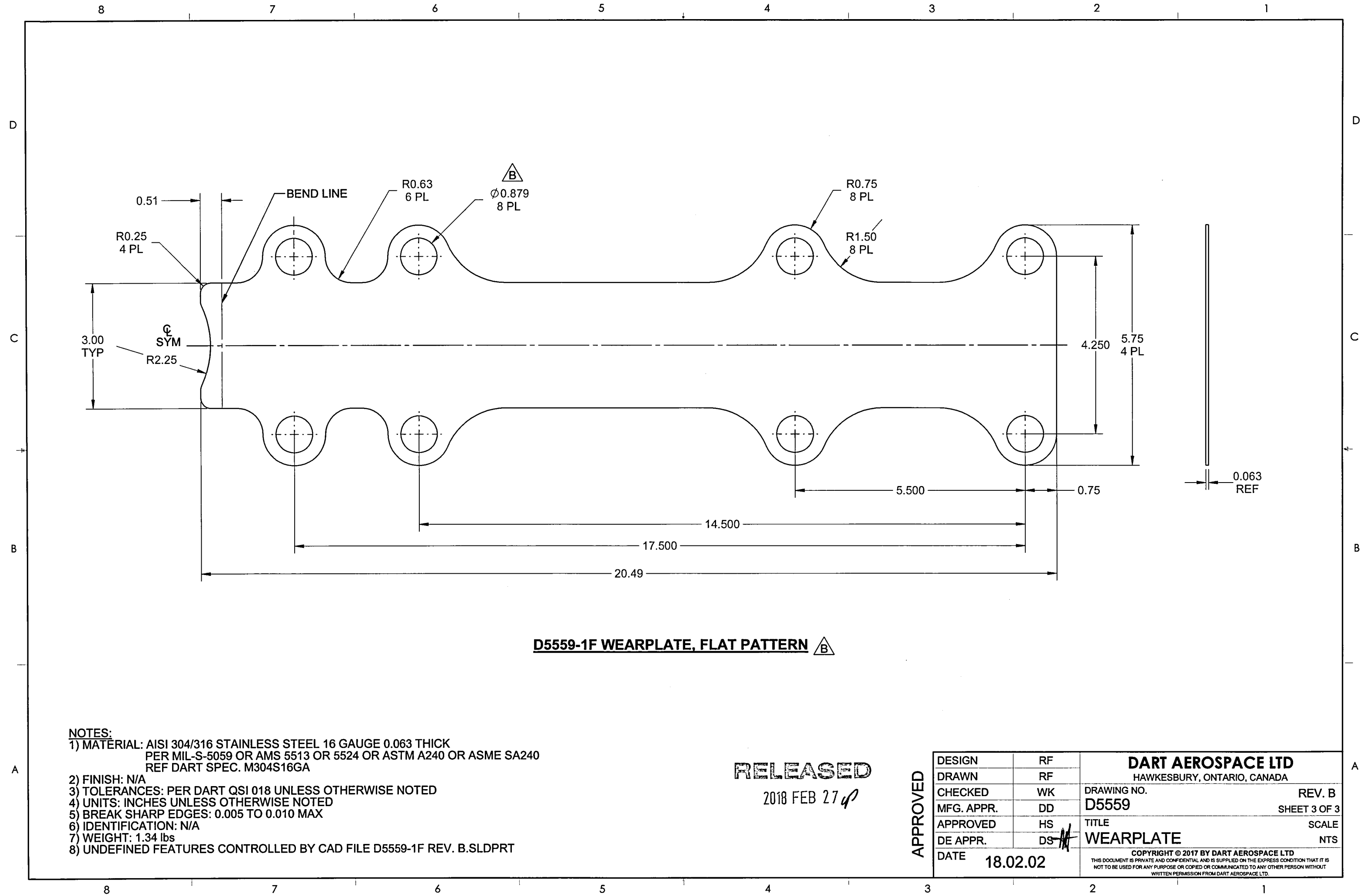
- 1) MATERIAL: MAKE FROM D5559-1F
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.34 lbs

RELEASED

2018 FEB 27 *up*

APPROVED

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	WK	DRAWING NO.	REV. B
MFG. APPR.	DD	D5559	SHEET 2 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS <i>[signature]</i>	WEARPLATE	NTS
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D5559-1F WEARPLATE, FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL 16 GAUGE 0.063 THICK
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC. M304S16GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.34 lbs
- 8) UNDEFINED FEATURES CONTROLLED BY CAD FILE D5559-1F REV. B.SLDPRT

RELEASED
2018 FEB 27

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	WK	DRAWING NO.	REV. B
MFG. APPR.	DD	D5559	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
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